

Flora Preventive Maintenance Check List (Ver. 2014)

Printer Model:		F1-320UV-Turbo, F1-250UV-Turbo, F1-250UV-KM512,F1-320UV-Hybrid							
		Edit By: Victor Date:2014.03.13							
No.	Item	System	Daily	Weekly	Monthly	Quarterly	Semi-annual	Annual	Remark
1	Main tank Ink Level	Ink Supply System	Check						
2	Waste Bottle Ink level		Check						
3	Ink pump						Replace		
4	Air pump							Replace	
5	Print head disc filter					Replace			
6	Pump filter					Replace			
7	Negative pressure	Pressure System	Check		Calibrate				
8	Air Pressure(Air Compressor)		Check						
9	UV bulb	UV lamp System				Replace			
10	UV lamp Filter			Clean	Replace				
11	Carriage Liner Rail	Movement System			Lubricate				
12	Slider bearing				Lubricate			Replace	
13	Carriage Timing belt					Check	Calibrate		
14	Raster Strip			Check	Clean				
15	Reducer box oil	Feeding System			Check		Replace		
16	Conveyor tension					Check	Calibrate		
17	Height adjustment sensor	Height Adjust System			Clean				
18	Height detect worm screw				Lubricate				
19	Vacuum ink Level			Check	Clean				
20	Waste ink Tray		Clean						
21	Flatbed or Printing Platform	Others		Clean					
22	Print head Nozzle Check	Print Heads	Check						
23	Print head Alignment			Calibrate					
24	Carriage Level	Mechanical			Calibrate				
25	Gear for take-up roller				Lubricate				